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D4730-020-030
Job Sheet 205318



Part No: D4730-020-030 **Job Qty:** 1 pcs **25x** **21** **9-89**
Part Name: Velcro Strip 2.0W/ X 3.0L

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 1/7/20 **Job Tracking No:**
Due Date: 1/10/20 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG REV B IPP REV:A 13.04.01 AS PER D4730 REV.B DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	1/10/20	1/10/20	0.00	0.03	Small Fab - 1		JAN 08 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 6	1 pcs	1/10/20	1/10/20	0.00	0.00	QC 6 - 9		JAN 08 2020
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	1/10/20	1/10/20	0.00	0.00	Packaging 3 - 1 - B4B		JAN 08 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Container No: S245589



Part: D4730-020-030
Job No: 205318
Serial No/Batch: S245589
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 01/08/20

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					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS
					Packaging 3 - 23 - B4B	84
					Packaging 3 - 24 - B4B	9-89
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140	QC 21 - SA	1 pcs	1/10/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21
Part Op 120 - (QC6- All purchased or subcontracted products) Descriptions: 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D4730-020	Velcro Hook & Loop 2" Wide	2500 pcs (.25 ea)	110-Small Fab - 1			
	ST630	6.25		3004629		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	D4730-020	0	45	0		
Part Specifications						
Specifications could not be found.						

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Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date :	Sequence #:	QTY Affected :			MRB (QS1042)							
Description Work Order Deviation					Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors					FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							